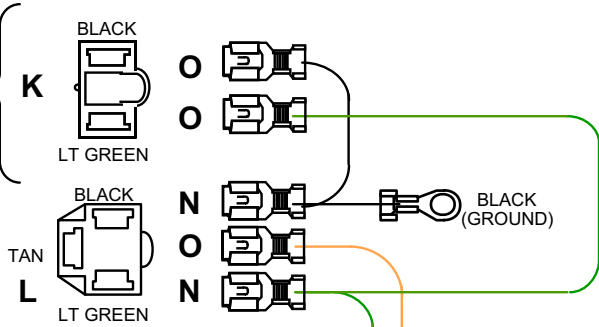
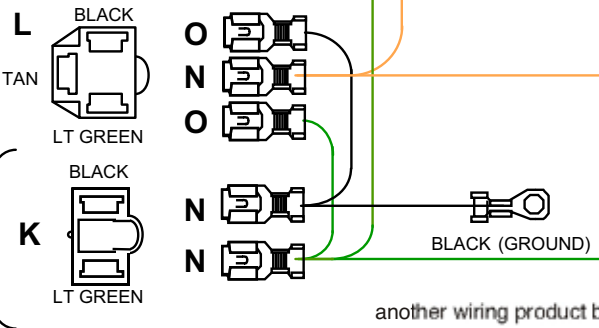


1958-59 ONLY



RIGHT HEADLIGHT

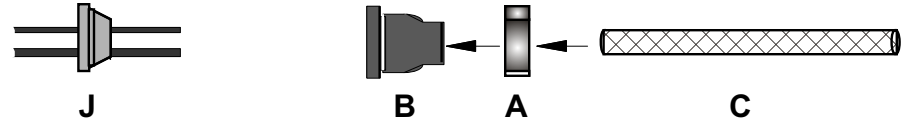
LEFT HEADLIGHT



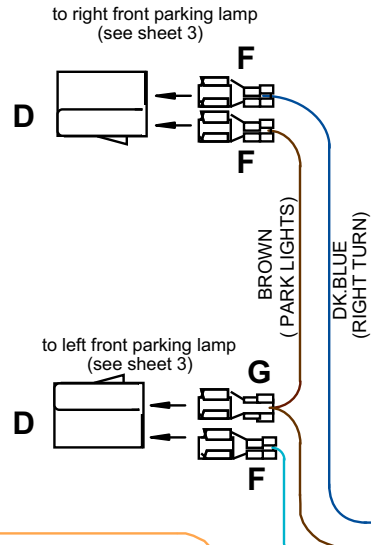
1958-59 ONLY

**HEADLIGHT BUCKET GROMMETS**

1. Grommet J may be installed on the inner fender hole.
2. Grommet B clamp A and loom C, as shown below, may be used for the headlight bucket feed through.

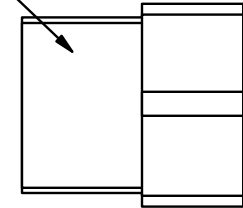


1. Push clamp onto grommet
2. Insert loom into grommet.
3. Squeeze clamp lip gently to lock.



This connector and ALL wires are part of bag L 500432. This bag K contains all of the parts necessary to connect to the headlights & parking lamps.

- ORANGE (ELECTRIC FAN)
- DK.GREEN (HORN)
- DK.BLUE (RIGHT TURN)
- BROWN (PARK LIGHTS)
- LT.BLUE (LEFT TURN)
- TAN (DIMMER SW LO)
- LT.GREEN (DIMMER SW HI)



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PART #

**500486**

**K**

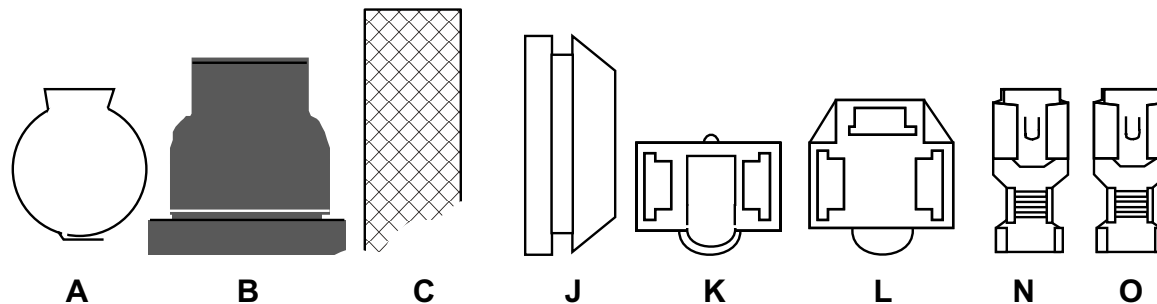
**FRONT LIGHTING CONNECTION KIT**

92965286 instruction sheet Rev 1.0 6/6/2001

## Headlight grommet & loom assembly

Route the harness from bag L through the original firewall hole and grommet; or, optionally you may choose to custom route your harness through another location in the firewall. We recommend connecting the front light harness to the mating connector on the fuse panel harness first and then routing the wiring to the left headlight and directional/parking light assembly. You may use the original harness mounting locations on the fender housing, or custom route the harness as you prefer. Once this is done, you will be able to cut the left hand wires to fit. The remaining wire lengths will be used to route the necessary lead wires to the right headlight and directional/parking light assemblies. By laying out the wiring in this manner, you will be able to select the best point to make your initial cut. Rubber grommets J are provided for the headlight wire pass through the inner fender panel. Grommet B, clamp A, and loom C are provided to construct an original style headlight bucket assembly as shown on sheet 1. Completion of the wiring will then proceed as follows:

1. Route the LT GREEN wire to the left headlight and cut to length. Using double terminal "N", double this wire with the cut off portion of the LT GREEN wire and install in connector "L", as shown on sheet 1. Route the bare end of the LT GREEN wire to the right headlight area and cut wire to length. Using single terminal "O" install in connector "L", as shown on sheet 1. (On 1958-59 truck, connector "K" and terminals "N" & "O" will be used to incorporate dual headlights, as shown on sheet 1)
2. Route the TAN wire to the left headlight and cut to length. Using double terminal "N", double this wire with the cut off portion of the TAN wire and install in connector "L", as shown on sheet 1. Route the bare end of the TAN wire to the right headlight area and cut wire to length. Using terminal "O", install connector "L", as shown on sheet 1.
3. The BLACK wire is for the headlight ground circuit. This must be terminated with terminal "O" and plugged into the headlight connectors "L", as shown on sheet 1. The remaining end of the BLACK wire must be connected to a GOOD chassis ground. (On 1958-59 truck, connector "K" and terminals "N" & "O" will be used to incorporate dual headlights, as shown on sheet 1) Be sure this is not a painted surface, as the paint could restrict contact to ground.



Parking Lamp Connections

Photo 1 shows the spring (R), wafer (P), and rivet (Q) being installed on a single wire parking lamp.



The same method would apply to a dual wire parking lamp, as shown in photo 2

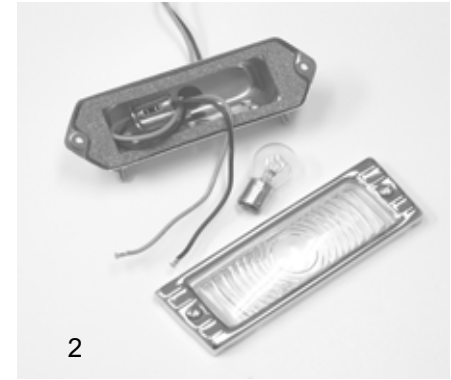
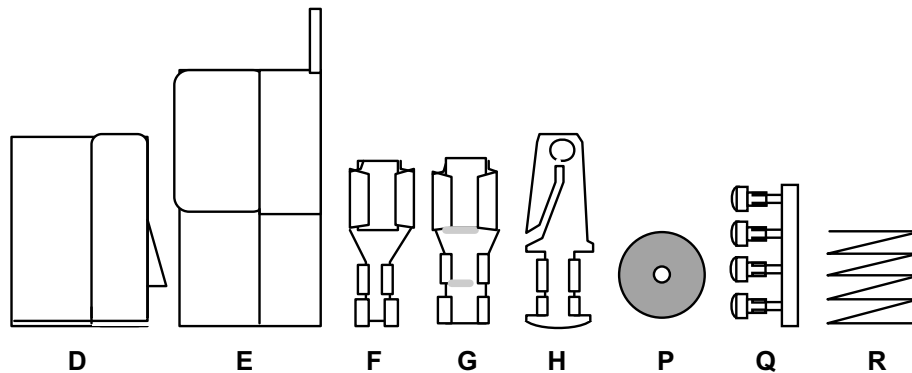


Photo 3 shows a pigtail assembly being made on the parking lamp using terminals (H) and connector (E), along with terminals (F&G) and connector (D). Note: terminal (G) is for a double wire installation. This is necessary for the brown wire on the parking lamp wiring, as it must double on one side of the car, and then travel to a single terminal on the opposite side of car.



Photo 4 shows the completed pigtail assembly, with the double brown wire installed.



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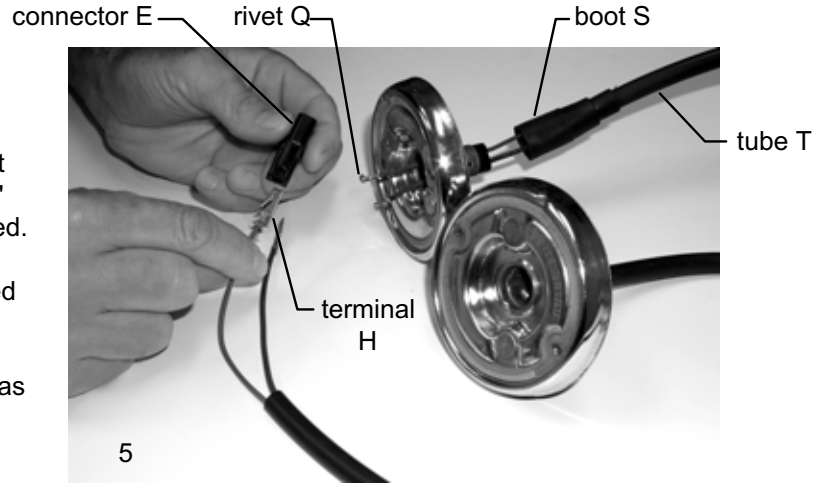
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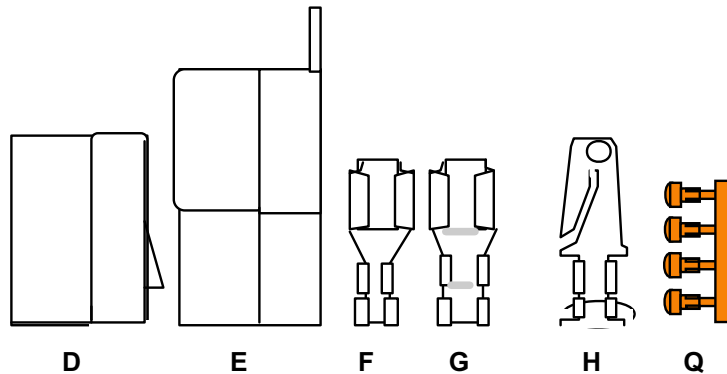
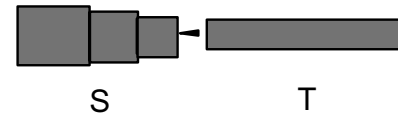
Parking Lamp Connections

Photo 5 shows the parking lamp assembly wires with rivet "Q" installed, wires fed through the tube "T" and boot "S" first, then terminals "H" applied, and connector "E" installed. The mating wires from the front light wiring will plug into connector "E" using the mating connector "D" and supplied terminals "F" & "G".

Note: terminal (G) is for a double wire installation. This is necessary for the brown wire on the parking lamp wiring, as it must double on one side of the car, and then travel to a single terminal on the opposite side of car.



(1955-57 parking lamp shown, 1958-59 similar)



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