



As viewed looking into the open end of the connector assembly

1. There are 2 headlight bucket harnesses (item #1) included in this kit (510306). Each one has been plugged into the headlight socket connector and has the grommet and loom installed on it.
2. Also included in this kit are 2 loose piece connectors (item #2).
3. Install one bucket harness into each bucket housing and snap the grommet and loom assembly into the hole in that bucket housing.
4. Attach each ground wire (with the ring terminal on it) to the mounting hole on that bucket housing. This will ground your headlamps once the bucket assemblies have been installed into the grill shell assembly. Make sure that you have no 2-stage paint or powder coating at any of the attaching locations or the grounds will not transfer, and your headlights will not work.
5. Be sure that you have lined the 4 holes in the grill shell with the grommets from the 510308 Grommet and Parts kit. You can now install the assembled buckets into the grill shell assembly by passing the tan and light green wires with the bare terminals through the upper grommeted holes in the grill shell.
6. Once the tan and light green wires have been installed through the upper holes in the grill shell, you can then install each of the bare terminal ends on the tan and light green wires into the provided loose connectors (item #2) maintaining the color continuity as shown on this page above.
7. You will plug these completed bucket harness assemblies into the front light portion of the new dash/main harness (510305) as shown in the instructions on page 9 of the dash/main harness to complete your headlight circuits.



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